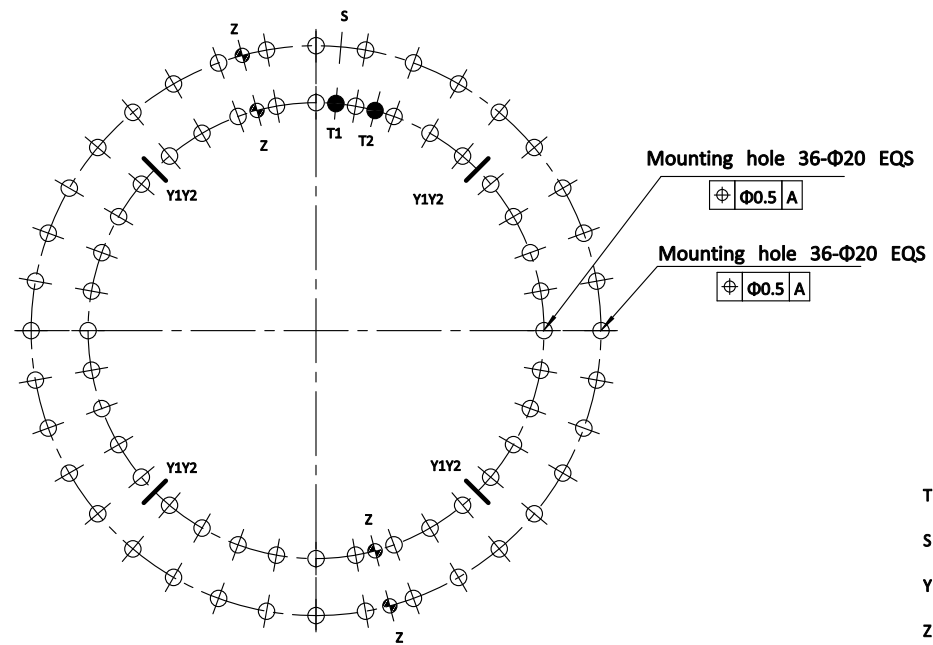
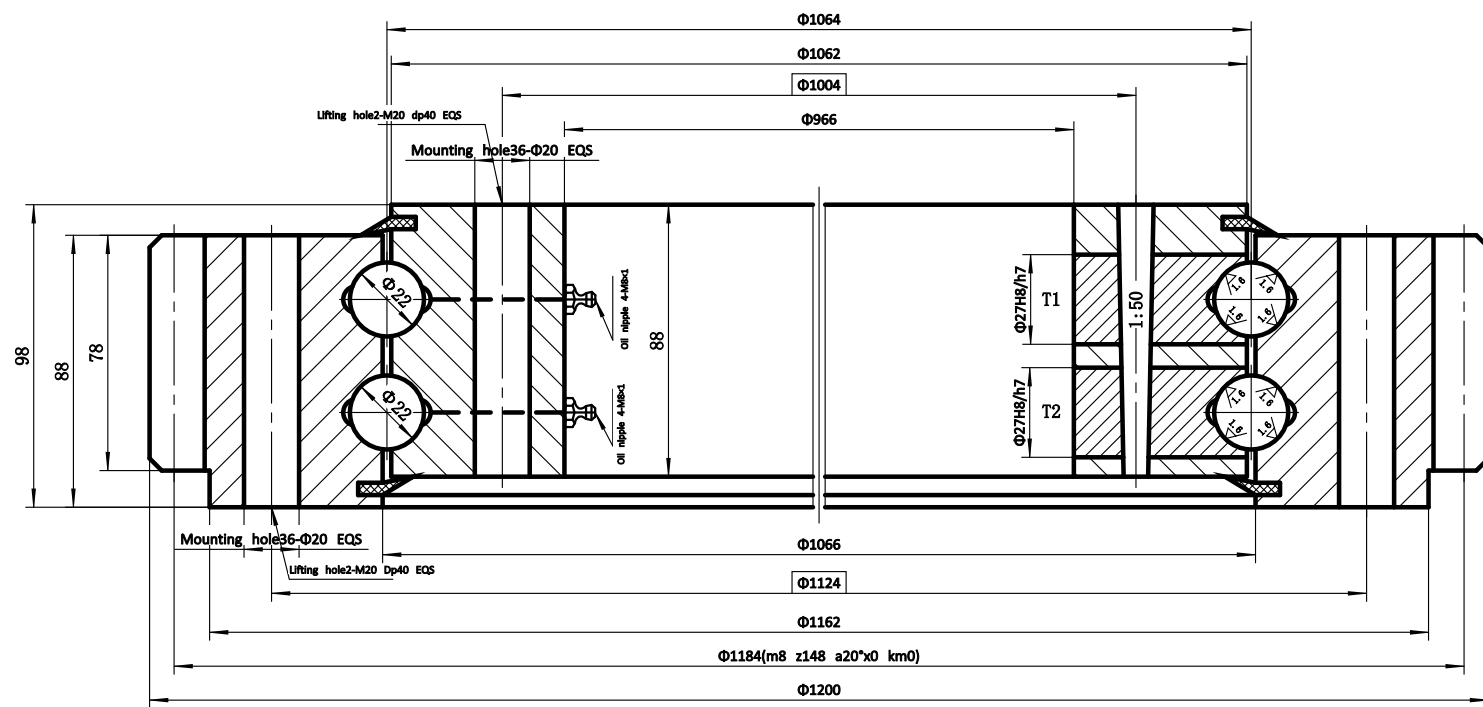


Module	m	8
Teeth no.	z	148
Teeth pressure angle	$\alpha$	20°
Modification coefficients	x	0
Reduction coefficients	km	0
Precision(GB10095-88)		10
Average base tangent length and deviation	W	406.26 -0.39 -0.67
Spanned tooth count.	k	17
Base tangent length change tolerances	Fw	0.16

U.O.N  $\nabla$  6.3  
Note:

- Undeclared chamfer 2.0x45°  
Through hole chamfer 1.0x45°  
Edges chamfer
- Raceway quenching:  
Depth:  $\geq 3.0$ mm  
Hardness: 55~62HRC
- Material hardness: 207~262HB
- Radial clearance: 0.06~0.30 mm  
Axial clearance: 0.06~0.30 mm



- T: Plug location
- S: Soft zone location
- Y: Oil nipple
- Z: Lifting hole

08	HG/T2811	Seal	NBR	W17	2	
07	GB117-76	Pin	CN45	Φ8	2	
06		Plug	CN45	Φ27	2	
05	JB/T7940.7	Oil nipple	Component	M8x1	8	
04	GB/T699	Inner ring	50Mn	1062*966*88	1	
03	GB/T308-2002	Steel ball	GCr15	22.225	248±2	
02	HG/T2349	Spacer	Nylon	D22	248±2	
01	GB/T699	Outer ring	50Mn	1200*1066*88	1	
No.	Standard	Name	Material	Model	Qty	Remark
		Model	WD-071.22.1064	Drq no.		Weight 240kg
		Name	Slewing bearing	Qty		Scale
		Material	50Mn	Total 1 page		The 1st page
Design	Standard	<p style="text-align: center;">徐州万达回转支承有限公司 XUZHOU WANDA SLEWING BEARING CO.,LTD</p> <p>Tel: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com</p>				
Check						
Process	Approval					
Date						