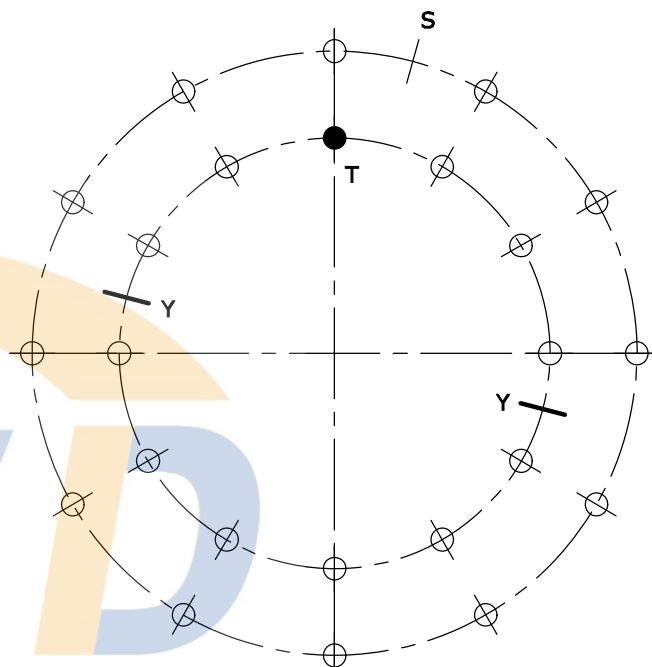
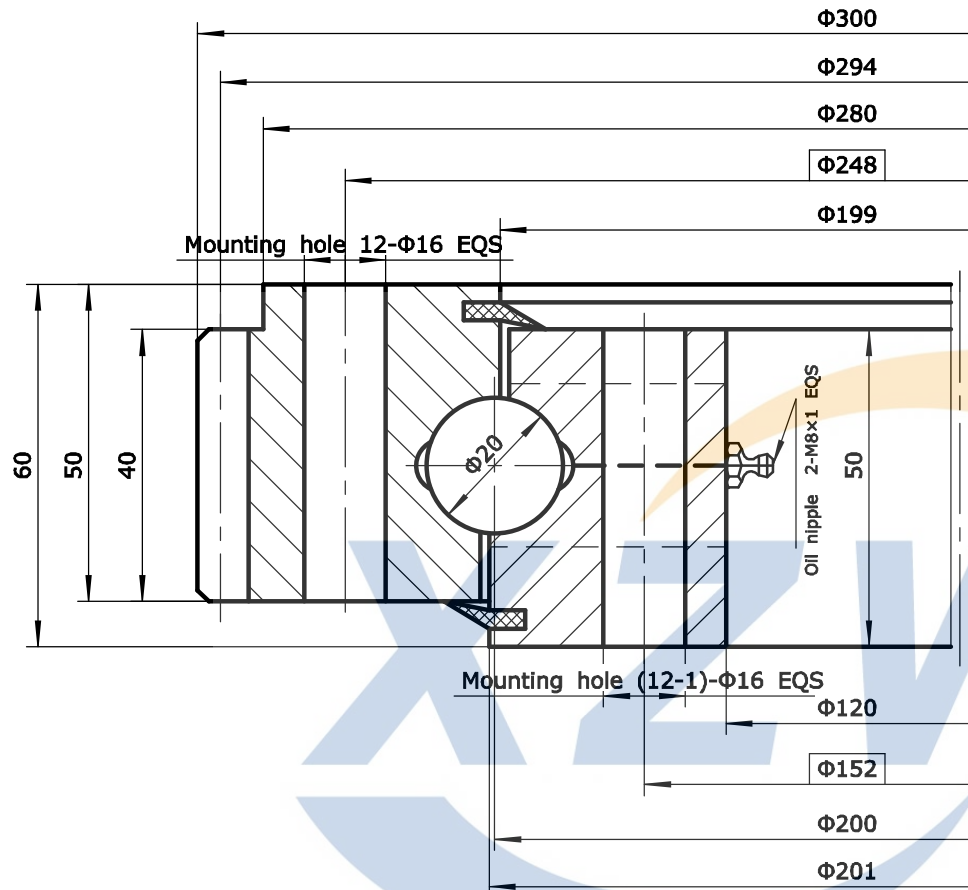



6.3  
U.O.N



- Notes:
1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC  
Depth ≥ 3.0mm
  2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model		Weight	
Module	m	3	Gear heat treatment requirements 50±5HRC	Date		Approve		011.20.200	24kg		
Teeth no	z	98		Qty	Size	Axial clearance	0.04~0.20		Name	Slewing Bearing	Qty
Teeth pressure angle	α	20°	Precision(GB10095-88)	10	Inner ring mounting hole	12-1	Φ16	Radial clearance	0.04~0.20		
Modification coefficients	x	0			Outer ring mounting hole	12	Φ16				
Reduction coefficients	km	0			Oil hole	2	M8×1				
Pitch diameter	d	294									
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole							
								machine tolerances without notes ≤200 ≤500 ≤710 ≤1120 ±0.30 ±0.40 ±0.50 ±0.65 ≤1600 ≤2000 ≤2500 ≤3150 ±0.80 ±0.95 ±1.10 ±1.35 ≤4000 ≤5000 ±1.65 ±2.0			
								Technical processing standards without notes according to ...JB/T2300-2011			
								XUZHOU WANDA SLEWING BEARING CO.,LTD  Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com			